

304	<p>Gravure rotation system (DCM4) Make: DCM, Type: BIVA2/680/11 C, SN: 13856, Year of manuf.: 2008, Technical data: Sheet width: max. approx. 710 mm, Print width: max. 680 mm Essentially consists of: 1 automatic non-stop unwinding, 1 sheet monitoring system, 1 roller with sheet tension measuring device, 1 sheet feed, 11 dryers, 11 print works, type: BIVA2, 10 Heating and ventilations units, 1 sheet discharge, 1 connection framework with guide rollers, 1 automatic non-stop winding, 1 cooling unit Make: Hyfra Industriekühlanlagen GmbH, Type: SVK 180-1, SN: 08080375, Cooling capacity: max. approx. 18.5 kW, incl. safety equipment, compressed air supply sleeve axes, switching, control and regulation system, accessories and elect. equipment</p>	290.000,00 €
312	<p>Gravure rotation system (DCM3) Make: DCM, Type: BIVA 4/820/10C, SN: 1502005/116, Year of manuf.: 2002, Technical data: Colours: 10, Sheet width: max. approx. 820 mm, Print width: max. approx. 800 mm, Draw-off length: 300-600 mm, Sheet material: Paper / ALU / PP / OPP / BOPP / PET, Belt tension: 2-42 daN, Machine speed: 250 m/mn, Unwinding type: non-stop, max. roller-Ø Unwinding: 1,000 mm, Sleeve-Ø: 2x average 76 mm, 2x average 152 mm, Page setting: electric, Drying type: heat transfer oil, Winding type: non-stop, sleeve diameter: 2x average 76 mm, 2x average 152 mm, Page edge guide inlet: FIFE, Type: frame, Corona Preconditioning: SOFTAL 10 colour pumps- electric, automatic error monitoring system: AVT 2 cameras - AVT, autom. register control: ELTROMAT, size: L over all: 25 m, B over all: 7 m, H over all: 5.8 m Essentially consists of: 1 autom. non-stop unwinding, 1 sheet monitoring system "AVT PrintVisions-Argus-E-System" incl. accessories and elec. equipment, 1 roller with tensioning measuring device, 1 sheet feed, 10 print works, Type: BIVA, 10 heating and ventilation units, 1 sheet discharge, 1 connection frame with guide rollers, 1 autom. non-stop winding, incl. safety equipment, compressed air supply sleeve axes, switching, control and regulation system, accessories and elec. equipment</p>	95.000,00 €
306	<p>Multi-Tech laminator Make: Bobst, Type: CL 850 D 1350/450, SN: 60697, Year of manuf.: 2005-2014, Technical data: Control system Make Siemens S7, Sheet width: max. approx. 1,350 mm, Speed: max. 450 m/min, Splicing speed: max. 430 m/min, Production speed: max. approx. 30 m/min, Roller Ø for winder with axes: max. 1,000 mm consists of: 2 automatic duplex unwinders, roller Ø: max. approx. 1,020 mm, 1 coating plant, 1 gravure printing trolley, 1 drying tunnel, 3 drying chambers, 2 sheet edge controls, 2 preconditioning systems, sheet tension control, elec. sheet tear control, additionally: 1 mixing system Make: 2 component machine construction, Type: PCM Laminex LF and additionally: 1 two-component mixing system Make: MAHR and lifting device for rollers Make: CARELLO, Laminating and print trolley, 1 mixer Make: Costruzioni, Type: Mixer Matric M5, SN: 523, 2 x 60 litre, 1 laminating trolley, 1 print trolley, 1 hoisting device, hydraulic for laminating rollers, incl. compressor, heating units, heating equipment, water connection, temperature regulators, monitoring units, colour register control, switching, control and elec. equipment, 1 marking unit RTIS -2, Vacuumatic - control system for sheet monitoring and material faults</p>	415.000,00 €
401	<p>Sheet cutter Make: Vitz Vario Cut, Type: ORV-002, Year of manuf.: 1995, with PC-control Unico, Type: Micromatic, PC and cut edges control were replaced in 2012, documents available, with Unico embossing unit, Year of manuf.: 2005, calendar width: 1020 mm, linen structure embossing, control Siemens Siematic Padel, machine speed: max. 408 m/min / max. 220m/min for register control, cut accuracy: +/- 0.3 mm, Paper weight: max. 65-120 g/m², Goods width: 660-1.460 mm, Cut length: 580-1.100 mm, Stack height: max. 1200 mm, unwinding can be adjust to 3 or 6 inch</p>	19.000,00 €
579	<p>length/strip cutter Make: Kugler Womako, Type: MK00215, Year of manuf.: 2002, with Unico embossing unit, for linen embossing, screen control Mikromatic replaced 2015, an edge-with-cut retrofit to 740 mm, reversion to 1000 mm are possible, with cardboard strip inserters, max. roller width: 1,030 mm, min. 200 mm, max. roller diameter: 1,520 mm, max. roller weight with clamping cone: 1580 kg, edge trim, number of circular cutting systems: 2, with +/- 0.1 mm tolerance, Ø circular cutter: 130 mm, Ø Lower blade: 105 mm, with cross cutter, cutting area continuous: 52-130 mm, max. blade load: 45-200 g/m², Cut tolerance: 0.15 mm, for paper weights from 60-100 g/m², stack height in the intermediate collection stations: max. 15-25 mm, 350 sheets, Stack height in the collection station: max. 110 mm, 1,200-1,250 sheets, with collection station, stack height: max. 110 mm, 1,200-1,250 sheets, Paper cut speed: max. 200 m/min., Number of cuts in the cross cutter: max. 2000 cuts/min.</p>	45.000,00 €

324	Cutting system RS1 Make: DCM, Type: Usimeca S-A, SN: LM 6005 1986/8, Year of manuf.: 1986, with 1 edge strip extractor/cutter, unwinder weight 1000 kg, max.sheet width: 1,050 mm, Winder Ø: 800 mm, incl. accessories and elec. equipment Comment: removed and faulty	700,00 €
322	Cutting system RS2 Make: DCM, Type: SPAG, SN: 15.03.92.S.LYNX.L800, Year of manuf.: 1992, with 1 edge strip extractor/ cutter, incl. accessories and elec. equipment	5.000,00 €
321	Cutting system RS3 Make: DCM, Type: Superlynx, SN: 5611062, Year of manuf.: 2000, with edge strip extractor/ cutter, belt width: 800 mm, Unwinding device Ø: 800 mm, max. carrying load, mother roller: 500 kg, max.carrying load, winding spindle: 200 kg, incl. accessories and elec. equipment	9.000,00 €
248	Thermal post combustion system Make: LTG Mailänder, Year of manuf.: 1994/2002, Working temperature: max. approx. 850°C, Exhaust volume flow: max. approx. 33.000 Nm³/min, Number of burners: 1 Type of auxiliary fuel: natural gas Number of chambers: 3 Natural gas consumption: approx. 20 m³/h, reinvestment 158,025.00 € in 2014 to maintain exhaust reference values, with 1 thermal oil heater Make: Holtmann Wärmetechnik GmbH, SN: 10901/5, Output: max. approx. 1,000 kW, Fill volume: approx. 470 l, Minimum volume flow: max. approx. 40 m³/h, Operating pressure: max. approx. 12 bar, 1 cooler Make: Holtmann Wärmetechnik GmbH, No.: 40665, Output: max. approx. 180 kW, Operating pressure: max. approx. 6 bar, incl. heat exchanger, safety equipment, pumps, connection piping, insulation, support construction, switching, control and regulation system, accessories and elect. equipment	27.500,00 €
249	Regenerative post combustion system Make: TANN Europe GmbH, Year of manuf.: 2005, with 1 combustion boiler, Number of combustion chambers: 3, 1 suction draft fan Make: LANGBEIN ENGELBRACHT, Type: KXE 063-050015-00, SN: 210002, Exhaust volume flow: max. approx. 30,000 m³/h, 1 exhaust gas stack, height: 18.5 m, Ø: approx. 840 mm, incl. accessories and elec. equipment	29.000,00 €
661	Paint mixing and dosing system, Year of manuf.: 2010 consists of: 10 paint docking stations (basement) each with 1 barrel picking roller conveyor, 1 connection piece, 1 compressed air diaphragm pump Make: Tapflo, Type: TXY 70 ATT, 1 profile steel retaining frame, 1 container tank system (additive) (top floor), with 4 tanks (21.1, 21.2, 22 and 23 Make: Ucon), Contents: approx. 500 l, Material: Stainless steel, each with 1 mixer, 3 compressed air diaphragm pumps (dosing) Make: Tapflo, Type: TXY 70 ATT, 3 compressed air diaphragm pumps (filling) Make: Tapflo, Type: TX 120 ATT, 1 profile steel support construction with 1 barrel picking roller conveyor, 1 connection piece, 1 compressed air diaphragm pump Make: Tapflo, Type: TXY 70 ATT, 1 profile steel retaining frame, 9 paint docking station (basement) each with 1 barrel picking roller conveyor, 1 connection piece, 1 compressed air diaphragm pump Make: Tapflo, Type: TXY 70 ATT, 1 profile steel retaining frame, 1 paint mixing and dosing machine Make: Füll-Systembau GmbH, Type: FS 2005.2 K32, SN: 117647, with 32 component connection options with 1 compressed air diaphragm pump (dosing pump) 1 movable weigh bridge, bridge size: approx. 500 x 400 mm with 1 roller conveyor, 1 discharge roller conveyor, 1 control computer terminal Make: steel, with 1 central unit, 1 screen, 1 keyboard, stainless steel housing, incl. accessories and elec. equipment	45.000,00 €
267	Distillation system Make: D.W. Renzmann, Type: Roto 12, SN: 40326000, Year of manuf.: 2013, Technical data: Fill volume: approx. 250 l, Boiler volume: approx. 480 l, Distillation output: approx. 40-80 l/h, Cooling water consumption: approx. 1m³/h, Heating capacity: 12 kW, Weight: 2,200 kg, Dimensions: B: 1,450 H: 3,400 T: 1,800, Space requirement: B: 4,000 H: 3,700 T: 4,500 mm, Transport dimensions: B: 1,600 H: 2,300 T: 2,000 mm, Solvent: ethyl acetate, 1 clean solvent container (B1) Contents: approx. 1,000 l, 1 contaminated solvent container (B2) Contents: approx. 1,000 l, 1 condenser (recirculation tank B41), 1 heat exchanger (cooling water), incl. thermal oil circuit, droplet separator, grating floor, accessories and elec. equipment	31.000,00 €

612	Automatic punching press Make: BLUMER, Type: ATLAS 1110 LS, Year of manuf.: 2004, with cardboard inserter, east / west banding, binding station 1200 x 2000 mm, for strip package formats up to strip length of 350-1150 mm, Strip width: 45-180 mm, Label formats: Cut size min. 25x45 mm, Theoretical cut size: 150x180 mm, Punched formats: 20x41 mm, Working height: standard min. 45-120 mm, Machine cycle rate: 12-16 strokes/min., Punching pressure: 4-5 t., Punching blade height: 60-100 mm, Cardboard thickness to be processed: 0.8-1 mm, with banding for PE coated paper or PE coated polyester, clear, bandwidth standard: 25 mm, with option: 15-50 mm	27.000,00 €
310	Part washing machine and distiller Make: FlexoWash, Type: PK 280 EasyLoad, SN: 2938, Year of manuf.: 2015, Technical data: Actual washing range: 2,500 x 1,000 x 600 mm, Dimensions of the machine: 3,500 x 1,700 x 2,800 mm, Material: Stainless steel, with 1 circulation pump, 1 retaining rack for parts, 1 cover flap, 1 tap for ethyl acetate, 1 tap for ethanol, 1 tap pump, incl. collection pans, accessories and elec. equipment, 1 cooling system Make: Aermec	42.000,00 €
309	thermal oil supply (for laminating system) Make: Tann Europe GmbH, with 1 thermal oil emergency cooling system, 1 emergency exhaust chimney incl. heat exchanger, connection piping, fittings, insulation, pumps, accessories and elec. equipment	35.000,00 €
659	Roller punch Make: Feldbaum & Vogt, Type: Multi Convert IML850 P1069, SN: MC005-2013, Purchase probably 2014, Year of manuf.: 2013 (acc. to machine no.), Sheet width: 400-850 mm, Roller weight: max. 700 kg, Roller Ø: max. 1,000 mm, theoretical sheet speed: up to 100 m/min., min. cylinder circumference with 24 inch: 609,6 mm, max. cylinder circumference with 48 inch: 1,219.2 mm, smallest useful length: 100 mm, Material thicknesses: 20-200 µ, Unwinding: max. 1,000 mm, with vacuum transport table, 2 magnet cylinders, screen control F+V, punch manufacturer: Kocher & Beck, SN: 600034007, Machine hours service life: 456 h, Bh: 63 h	80.000,00 €
302	CO2 extinguishing system Make: Minimax, Order no.: 1-33114-003-35, with 2 control bottles, contents each approx. 4 kg, 12 main extinguishing bottles, contents: each approx. 67.5 kg/50 kg, 14 main extinguishing bottles, contents: each approx. 67.5 kg/50 kg, 3 section valves, including switching and control cabinet, accessories and elec. equipment	12.500,00 €
37	Klischee gravure machine Make: Hell, Type: K202, converted to K406, Year of manuf.: unknown, conversion: 2005, each with 13 channels, without cell guard, disassembled, stored in 20 foot container with cell guard, preparation max. largest engraving cylinder, pivot mounts: 80 to 700 mm Ø, max weight: 400 kg, maximum size engraving cylinder with jaw chuck mount: 80 to 700 mm, max. working weight: 300 kg, input tablet: without protective hood, connection value: 18 kW, Capacity: 5.1 kW, Gravure cylinder circumferences: 250 to 2,200 mm, including storage container: 20 feet	35.000,00 €
38	Klischee gravure machine Make: Hell, Type: K202, converted to K406, Year of manuf.: unknown, conversion: 2005, each with 13 channels, without cell guard, disassembled, stored in 20 foot container with cell guard, preparation max. largest engraving cylinder, pivot mounts: 80 to 700 mm Ø, max weight: 400 kg, maximum size engraving cylinder with jaw chuck mount: 80 to 700 mm, max. working weight: 300 kg, input tablet: without protective hood, connection value: 18 kW, Capacity: 5.1 kW, Gravure cylinder circumferences: 250 to 2,200 mm, incl. storage container: 20 feet	35.000,00 €